



Industrial Adhesives and Tapes Division
Technical Service Bulletin – Scotch Weld 1300L



Date: January 25, 2011
 3M Source: 3 M IATD Technical Service
 Subject: Scotch Weld 1300L - European Version

Due to a raw material change in 2009 the formulation of Scotch Weld 1300L was re-evaluated to determine the effect of the new raw material on the appearance, performance and application. During this evaluation a version of SW 1300L that is Toluene Free was developed to address market needs in Europe.

At that time 2 separate Technical Service announcements were released; a European and US version. (See Appendix). The purpose of this Bulletin is to communicate the stock numbers for the Toluene Free versions produced in Europe.

SW 1300L Stock Numbers - Manufactured in Europe (Toluene Free):

FS910050269	SW 1300L 6*1L FR/DE/NL/IT/ES
FS910050277	SW 1300L 6*1L GB/DK/SE/FI
FS910050285	SW 1300L 2*5L GB/FR/DE/NL/IT/DK/PL/CZ
FS910050295	SW 1300L 1*20L GB/FR/DE/NL/IT/DK/PL/CZ

SW 1300L Stock Numbers - Manufactured in US:

62-1403-6543-8	3M(TM) Scotch-Grip(TM) Rubber And Gasket Adhesive EC-1300L, Yellow, 1 qt, 12 per
62-1403-7530-4	3M(TM) Scotch-Weld(TM) Neoprene High Performance Rubber and Gasket Adhesive 1300L Yellow, 1 gal, 4 per case
62-1403-8531-1	3M(TM) Scotch-Weld(TM) Neoprene High Performance Rubber and Gasket Adhesive 1300L Yellow, 5 gal pail Pour Spout, 1 per case
62-1403-9530-2	3M(TM) Scotch-Weld(TM) Neoprene High Performance Rubber and Gasket Adhesive 1300L Yellow, 55 gal (54) Agit Drum, 1 per case
62-1403-6530-5	3M(TM) Scotch-Weld(TM) Neoprene High Performance Rubber and Gasket Adhesive 1300L Yellow, 1 qt, 12 per case
62-1403-6535-4	3M(TM) Scotch-Weld(TM) Neoprene High Performance Rubber and Gasket Adhesive 1300L, 1 qt Sample, 1 per case

If further information is needed please call: 651-736-5724.

Sincerely,

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Appendix:

3M US Technical Service Announcement:

3M

IMPORTANT CHANGE NOTIFICATION

Raw material change for 3M™ Scotch-Weld™ Neoprene High Performance Rubber and Gasket Adhesive 1300

Dear Valued Customers:

Thank you for your continued support of the 3M liquid adhesive product line. There is going to be a raw material change of the 3M™ Scotch-Weld™ 1300 due to a key supplier rationalizing chloroprene production. The same supplier has provided alternative materials. Our evaluations have shown that the change in raw materials does not change the final performance of the product, nor does it change the CAS number or the MSDS. All of the other materials remain the same and our product specifications have not changed. The change over should be complete by September 1, 2009.

We appreciate your continued support of 3M Industrial Products. If you have any questions please contact our customer support group at 1-800-362-3550.

Regards,

Brian Brady
Product Manager
3M Industrial Adhesives and Tapes Division

3M Europe Technical Service Announcement:

3M IATD Europe

Diegem, Belgium

Page 1 of 1 July 2nd 2009 IATD

Date : Diegem, July 2nd 2009

Subject: Notification letter – Raw Materials Substitution and Elimination of Toluene for Scotch-Weld™ 1300L Flexible Adhesive

Dear customer,

Please be advised that we are performing a substitution of 2 raw materials in the Scotch-Weld™ 1300L Flexible Adhesive. The reason for this is the high pressure from our raw material suppliers on performing rationalization and harmonization. The impacted raw materials for this product are a solvent and a neoprene rubber. Furthermore, we are taking the opportunity of having to substitute these 2 raw materials to also eliminate toluene from the adhesive formulation. As toluene is a highly toxic component, you will certainly appreciate that this is a very positive change.

Our technical experts have great confidence in replacing these raw materials with



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equivalent ones. The trials that have been conducted do not show any major differences in product performance. We are seeing some lower evaporation rates and some minor lower adhesion.

You will separately be supplied with a technical report explaining in detail all steps in the validation process that has been conducted so far. Nevertheless if you have any further questions, please do not hesitate to contact your 3M representative.

With no feedback from your side before September 15th 2009, we will consider that you have no objections to the above mentioned raw materials substitution.

Very best regards,

Alain BRENEZ

Business Development Manager

3M IATD Europe